

Date: Thursday, 4/26/2007 3:33:51 PM
User: Kim Johnston

Process Sheet

Customer : CU-DAR001 Dart Helicopters Services	Drawing Name : CO-PILOT CYCLIC STICK EXTENSION
Job Number : 32075	
Estimate Number : 12831	
P.O. Number : N/A	Part Number : G10205
This Issue : 4/26/2007 S.O. No. : N/A	Drawing Number : G10205 REV A
Prsht Rev. : NC	Project Number : N/A
First Issue : N/A Type : MACHINED PARTS	Drawing Revision : A
Previous Run : 31944	Material : <i>Alu</i>
Written By : <i>[Signature]</i>	Due Date : 5/18/2007
Checked & Approved By : <i>[Signature]</i>	Qty: 2 Um: Each
Comment : Est Rev:A New Issue 07-04-16 JLM	<i>May 4th</i>

Additional Product

Job Number:



Seq. #:	Machine Or Operation:	Description :
---------	-----------------------	---------------

1.0	M6061T6R1250	6061-T6 Round Bar 1.250
-----	--------------	-------------------------



Comment: Qty.: 0.1743 f(s)/Unit Total : 0.3486 f(s)
6061-T6 Round Bar 1.250
Batch: *M11939*

MS 07/05/03

2.0	LATHE CONV.	CONVENTIONAL LATHE
-----	-------------	--------------------



Comment: CONVENTIONAL LATHE
Turn as per Dwg G10203.

MS 07/05/03

2

3.0	QC2	INSPECT PARTS AS THEY COME OFF MACHINE
-----	-----	--



Comment: INSPECT PARTS AS THEY COME OFF MACHINE

MS 07/05/03

2

4.0	QC8	SECOND CHECK
-----	-----	--------------



Comment: SECOND CHECK

SL 07/05/03

5.0	PACKAGING 1	PACKAGING RESOURCE #1
-----	-------------	-----------------------



Comment: PACKAGING RESOURCE #1
Identify and Stock
Location: _____

Pc 7/5/04

(2)

6.0	QC21	FINAL INSPECTION/W/O RELEASE
-----	------	------------------------------



Comment: FINAL INSPECTION/W/O RELEASE

07/05/07

Job Completion



W 07-05-07

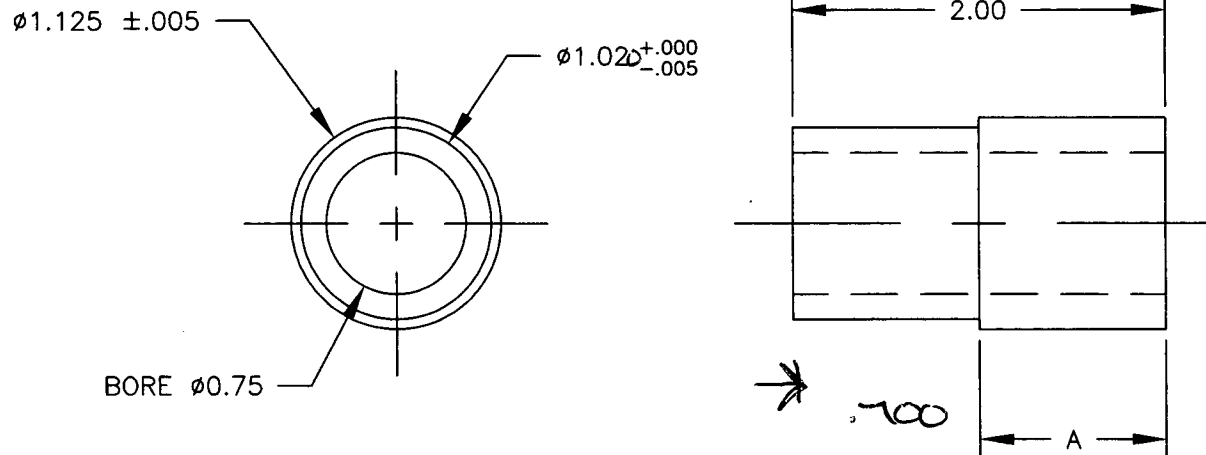
W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: _____ PAR #: _____ Fault Category: _____ NCR: Yes ☒ No ☐ DQA: ☒ Date: 07/05/07
 QA: N/C Closed: _____ Date: _____

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
			Initial Chief Eng	Action Description Chief Eng	Sign & Date			

NOTE: Date & initial all entries

REVISIONS		
REV	DESCRIPTION	APVR/DATE
A	REDRAWN IN CAD	5/30/03 CLB




PART NUMBER	DIM. "A"
G10203; PILOT CYCLIC STICK EXTENSION	1.00" ±0.020
G10205; CO-PILOT CYCLIC STICK EXTENSION	1.30" ±0.020

NOTES:

- MAT'L: 6061-T6 ALUMINUM
OR 7075-T6 ALUMINUM
SPEC: QQ-A-200/8

W/P 3203

BREAK SHARP EDGES UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN INCHES TOLERANCES ARE: FRACTIONS DECIMAL ANGLES ±1/8" .X ±.050 ±2° .XX ±.020 .XXX ±.010	DESIGNED CLB	DATE 5/30/03	 Geneva Aviation www.GenevaAviation.com
	DRAWN	DATE	
	CHECKED	DATE	
	APPROVED GLH	DATE 5/30/03	
THIS DOCUMENT INCLUDES INFORMATION PROPRIETARY TO GENEVA AVIATION AND SHALL NOT BE USED OR DUPLICATED BY ANYONE WITHOUT THE WRITTEN PERMISSION OF GENEVA AVIATION, INC.			Title CYCLIC STICK EXTENSION
Drawing Number G10203		REV A	Pro No: GA122 SIZE A Scale: 1:1 Sheet 1 of 1

DART AEROSPACE LTD	Work Order:	32075
Description: CO-PILOT CYCLIC STICK EXTENSION	Part Number:	6A10205
Inspection Dwg: G10203 Rev: A		Page 1 of 1

FIRST ARTICLE INSPECTION CHECKLIST

☒ First Article ☐ Prototype

[illegible]

Measured by:	MS	Audited by:	JL	Prototype Approval:	
Date:	07/05/03	Date:	07/05/03	Date:	

Rev	Date	Change	Revised by	Approved
A		New Issue	KJ/JLM	